



CALUMET RECLAMATION COMPANY IS UNLOCKING GENERATIONAL OPPORTUNITY IN MINNESOTA

by recovering legacy iron ore stockpiles through sustainable, low-impact methods. We support a fully domestic iron supply chain while restoring land for future use.

Vision



- Unlocking generational opportunity in Minnesota
- Utilization of abundant domestic iron ore resource
- Sustainable iron ore reclamation processes and land rehabilitation

Mission



- Use green resource recovery of legacy iron ore stockpiles
- Support a fully domestic supply chain of US iron ore
- Create generational economic resilience through local jobs and business opportunities



HILL ANNEX MINE HISTORY OVERVIEW

- Hill Annex Mine Operated from 1913-1978, producing million's of tons iron ore, employing several hundred workers at its peak, making it the 6th largest producer at the time.
- They used heavy media separation process to mine high-grade ore and left behind significant resources in legacy stockpiles and tailings.
- Iron Range Resources and Rehabilitation Board managed the site for a period to celebrate mining history, until it could return to active mining and reclamation.



**CRC WILL RECLAIM
MINNESOTA IRON
ORE FROM LEGACY
STOCKPILES AND
TAILINGS LEFT BEHIND
DECADES AGO.**

- Loaders and excavators recover ore material and old sites are cleaned up
- Crushers and conveyors prepare it for processing
- Site to Site Rail connects to the plant in North Dakota
- Clean, green high-quality iron is produced for today's steel industry
- Rehabilitated land available for repurposing in Minnesota

150

LOCAL JOBS

120M

TO PERMANENT SCHOOL TRUST FUND*
(PART OF TAXES & ROYALTIES)

450M

IN TAXES & ROYALTIES



Project Timeline

- 2021 - 2024**
Mineral Leases and Project Planning
- 2024 - 2026**
Project Permitting
- 2026 - 2027**
Project Operations
- 2028**
Project Production 20+ years
(generations of opportunity)

**Your safety and our
community comes first**



At Calumet Reclamation Company, our plans follow strict safety and environment standards to ensure responsible operations every step of the way.